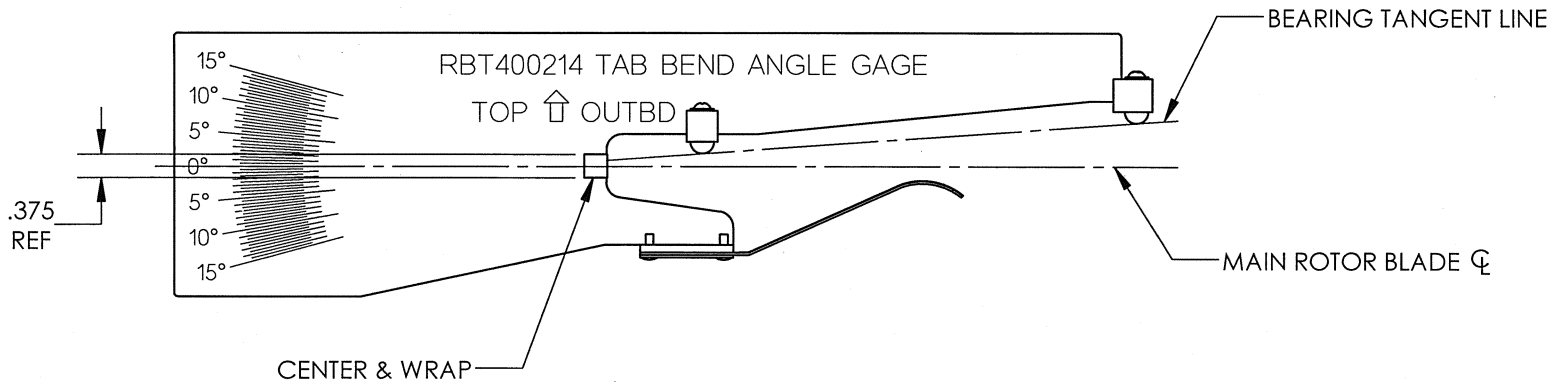
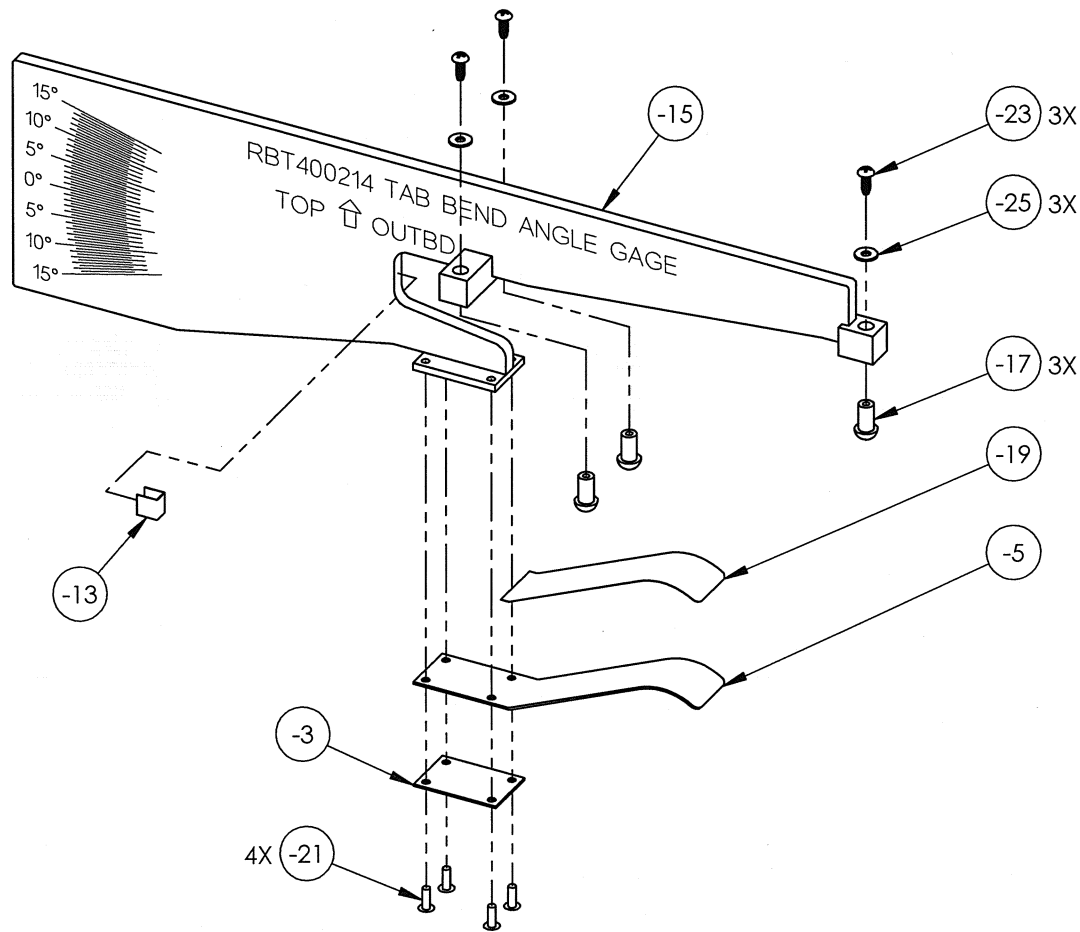


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ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		-1	1	FRAME WELDMENT			1
			-3	1	DOUBLER	301 S.S.		3
			-5	1	SPRING CLIP	301 S.S.		4
	1		-7		TAB	6061/7075		5
	1		-9		ADAPTER	6061/7075		6
	1		-11		ADAPTER	6061/7075		7
			-13	1	TAPE STOP	TEFLON TAPE	McMaster#76475A92 OR EQUIV	8
	1		-15		FRAME	6061/7075		9
			-17	3	BEARING	BLACK NYLON/DELIN/ACETAL		10
			-19	1	TAPE FOR SPRING CLIP	TEFLON TAPE	McMaster#76475A92 OR EQUIV	11
		B/O	-21	4	RIVETS	ALUMINUM	Ø1/8 X 3/8 (AN470AD-4-6)	1
		B/O	-23	3	SELF THREADING PAN HEAD SCREW	STEEL	6-32 X 3/8 (MCMaster-CARR #93878A146)	1
		B/O	-25	3	FLAT WASHER	STEEL	#6 (AN960-6)	1
	ASSY -1							

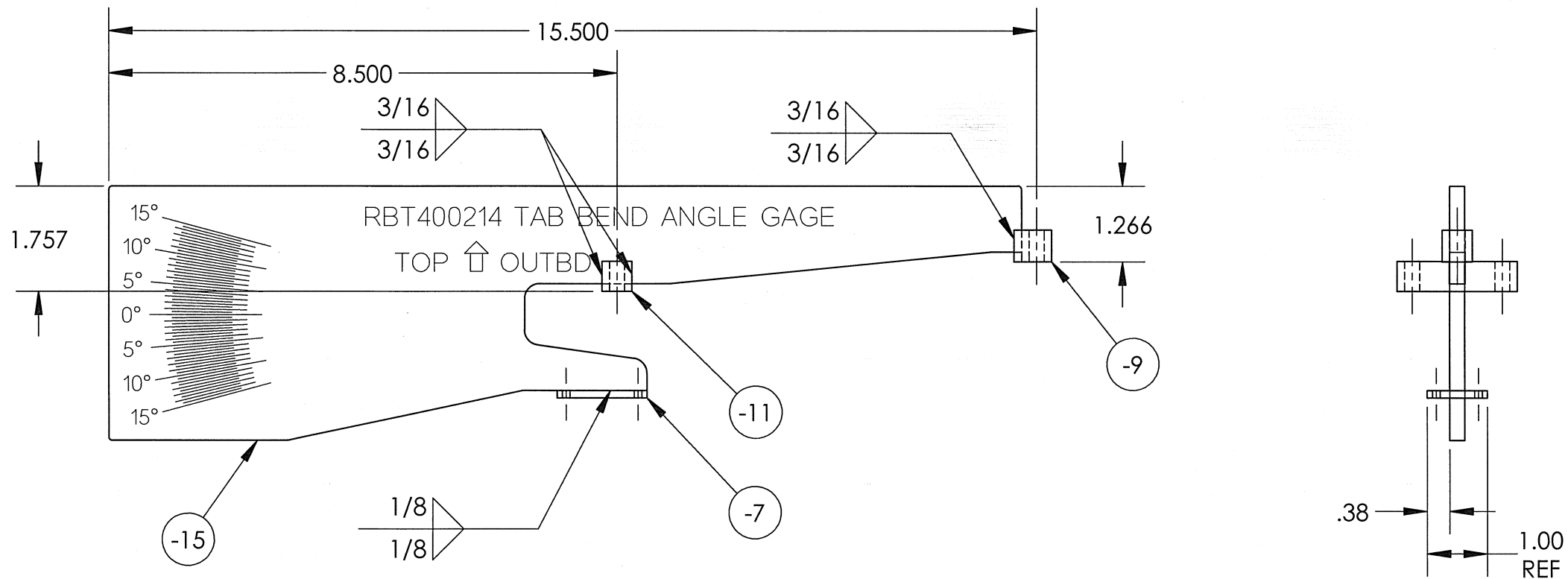
REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		INSTALLED NEW TITLE BLOCK & BOM FORMAT, CHANGED P/N FROM 207-215-002-101, AND ALTERED FROM ONE 11x17 PAGE TO THREE 8x11 PAGES, ALSO ADDED HARDWARE AND ASSY. DWG'S, CREATED -1 WELDMENT, ADJUSTED -11 POSITION UP .046 TO CORRECT ALIGNMENT.	10/30/2007	WP	RW
2		MADE INTO FOUR PAGES, ADJUSTED BEARINGS UP .090 TO MATCH PURCHASED UNIT. -5 SPRING END WAS R1.125, & ADDED R.125 CORNERS. -11 GROVE DEPTH WAS .188.	1/28/2008	WP	DW
3		REPLACED ANGLE GAUGE ENGRAVING WITH A PLACARD, CREATED A POCKET FOR PLACARD IN FRAME PER S.E. SEPARATED PARTS TO INDIVIDUAL SHEETS, CH'D FINISH FROM POWDER COAT SAFETY YELLOW, DELETED -7 FROM NOTE 2 ON SHEET 1.	4/27/2011	RJC	RW
3A		ADDED B/O TO -19 IN BOM, CH'D -1 FINISH FROM ANODIZE BLACK PER R.W.	8/25/2011	RJC	RW
4		DELETED POCKET FOR -21 & REFERENCE MARKS. ADDED MACHINE ENGRAVE GAUGE LINES & LETTERING PER S.E.	6/28/2012	RJC	SE
5		-9 & -11 CH'D DIM WAS .250 IS .250 +.005/-000.	2/26/2013	BIM	SE
6		-9 CH'D DIM WAS .500 IS .530.	3/22/2013	BIM	GE
7	16-0240	UPDATED TO NEW STANDARD. ADDED OEM REF. ADDED DASH NUMBERS TO B/O PARTS. -1 DELETED DIMS 15.250, 2.150, .089-.095, .203, 1.550, .694, (.190). ADDED DIMS .38, (1.00). ADDED FIXTURE RBT400214-1-F NOTE. -3 CH'D DIMS WAS .040 IS .04, WAS 1.000 IS 1.00, WAS 1.500 IS 1.50, WAS 4X Ø.128 IS 4X Ø.128 +.005-.000. ADDED DIMS 2X .15, 2X .15. -5 CH'D DIMS WAS 5.202 IS 5.20, WAS 1.190 IS 1.19, WAS 1.750 IS 1.75, WAS .040 IS .04, WAS 1.000 IS 1.00 WAS 4X Ø.128 IS 4X Ø.128 +.005-.000, WAS 2X R.125 IS 2X R.13, WAS (4.552) IS (4.55), WAS 1.200 IS 2X 1.200±.005, WAS .700 IS 2X .700±.005, WAS .150 IS 2X .15. DELETED DIM (.587). ADDED DIM 2X .15. CH'D TOLERANCES WAS ±.005 IS ±.010, WAS ±.01 IS ±.03. -7 CH'D DIMS WAS .125 IS .13, WAS 4X Ø.128 IS 4X Ø.128 +.005-.000, WAS 1.000 IS 1.00, WAS 1.500 IS 1.50, WAS .700 IS 2X .700, WAS 1.200 IS 2X 1.200. ADDED DIMS 2X .15, 2X .15. -9 CH'D DIMS WAS .500 IS .50, WAS .530 IS .53, WAS .250 +.005-.000 S.F. -13 IS .262-.267 (S.F. -15). WAS .625 IS .63, WAS .500 IS .50, WAS Ø.250 IS Ø.250-.251 THRU ALL (S.F. -17). -11 CH'D DIMS WAS .500 IS .50, WAS .500 IS .50, WAS 2.000 IS 2.00, WAS .250 +.005-.000 S.F. -13 IS .262-.267 (S.F. -15). WAS 2X Ø.250 IS 2X Ø.250-.251 (S.F. -17). ADDED DIMS .25, 2X .25. -13. -19 ADDED B/O REF (PORT PLASTICS #6093-10. ADDED DRAWING. -15 CH'D DIMS WAS 3X R.062 IS 3X R.06, WAS 4.250 IS 4.25, WAS 3.000 IS 3.00, WAS 6.960 IS 6.96, WAS R4.400 IS R4.40, WAS R4.650 IS R4.65, WAS R4.900 IS R4.90, WAS .032 IS .03, WAS 2.040 IS 2.04, WAS 5.857 IS 5.86, WAS .500 IS .50, WAS 1.100 IS 1.10, WAS 15.250 IS 15.25, WAS .250 IS .25, WAS R.250 IS R.25, WAS 1.875 IS 1.88, WAS 1.375 IS 1.38, WAS 1.000 IS 1.00, WAS .032 IS .03. DELETED DIM 1.021. ADDED DIM .991. ADDED ENGRAVE S/N, "MADE IN USA" NOTE. -17 CH'D MAT'L WAS BLACK NYLON OR DELRIN IS BLACK NYLON/DELIN/ACETAL. CH'D DIMS WAS .460 IS .46, WAS Ø.250 IS Ø.248-.249 (S.F. -9 & -11), WAS Ø.110 ±.375 IS Ø.110 ±.38, WAS R.190 IS SR.19. ADDED DIM .190. -19 WAS B/O IS MANUFACTURED. -23 ADDED B/O REF #93878A146.	12/1/2016	DPD	JAG
1	19-576	ITEM -13 AND -19 WAS TEFLON TAPE PORT PLASTICS#6093-10 IS McMaster#76475A92, ITEM -7, -9, -11, -15 WAS 6061 IS 6061/7075	2/12/2019	VM	VM

- NOTES:
1. APPLY -19 TAPE FOR SPRING CLIP TO -5 SPRING CLIP & -13 TAPE STOP TO -1 FRAME WELDMENT.
 2. RIVET -3 DOUBLER & -5 SPRING CLIP TO -1 FRAME WELDMENT.
 3. REF. BELL T/N: 407-215-002-101.

DART AEROSPACE	
TITLE TRIM TAB BENDING GAUGE	
DWG NO. RBT400214	REV 1
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES FRACTIONS ± 1/8 ANGLES ± 5° SURFACES = 125°	
SPEC 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: COLE	QA APPR: LINDSAY
CHECKED: CLOUGH	APPROVED: BELL 407
OPPS APPR: ANDERSON	SCALE N/A
DATE 4/9/2001	
SHEET 1 OF 11	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		CREATED -1 WELDMENT, ADJUSTED -11 POSITION UP .046 TO CORRECT ALIGNMENT.	10/30/2007	WP	RW
2		ADJUSTED BEARING SUP .090 TO MATCH PURCHASED UNIT.	1/28/2008	WP	DW
3		CH'D FINISH FROM POWDER COAT SAFETY YELLOW.	4/27/2011	RJC	RW
3A		CH'D -1 FINISH FROM ANODIZE BLACK PER R.W.	8/25/2011	RJC	RW
7	16-0240	-1 DELETED DIMS 15.250, 2.150, .089-.095, .203, 1.550, .694, (.190). ADDED DIMS .38, (1.00). ADDED FIXTURE RBT400214-1-F NOTE.	12/1/2016	DPD	JAG

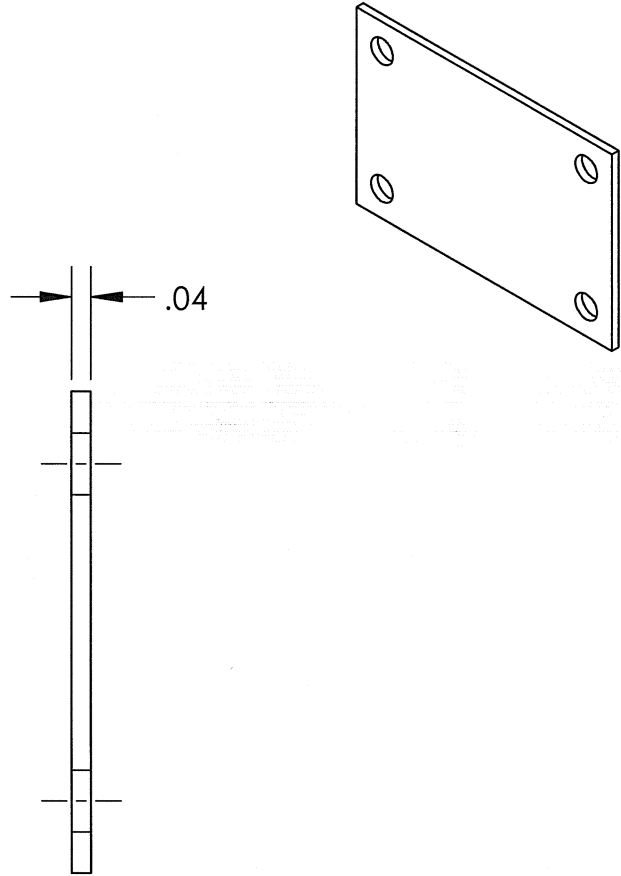
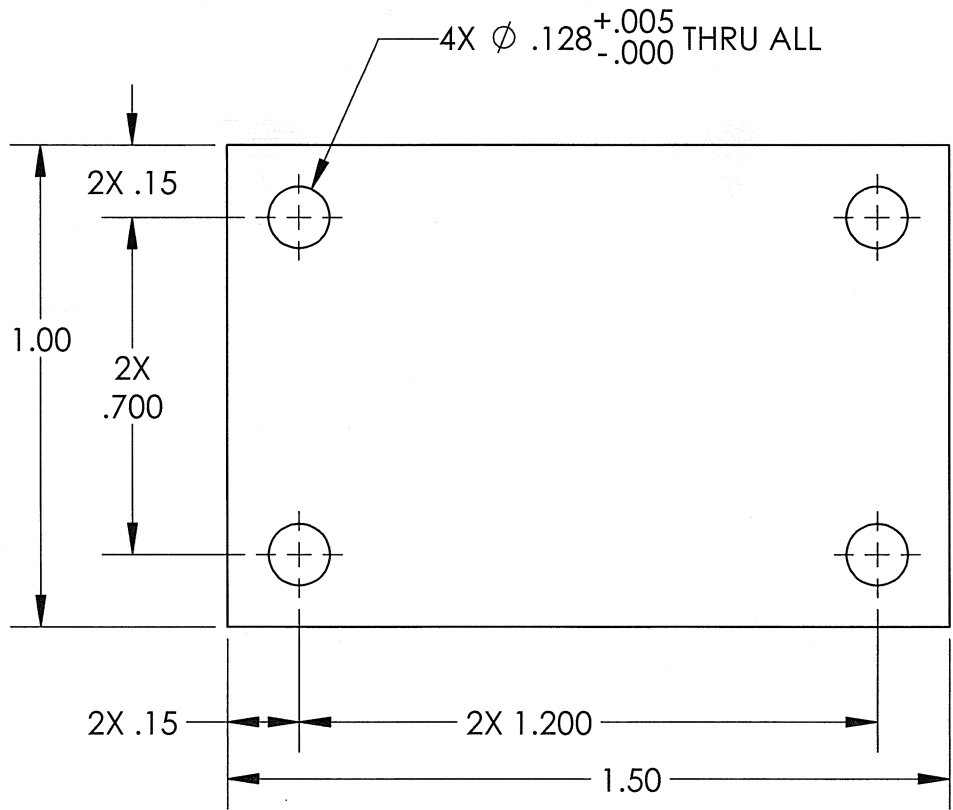


NOTE:
USE FIXTURE RBT400214-1-F.

DART AEROSPACE	
TITLE TRIM TAB BENDING GAUGE	
DWG NO. RBT400214-1	REV 1
MAT'L HEAT TREAT FINISH RED ANODIZE SPEC MIL-A-8625F, TYPE II, CLASS II	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ±.5° .X ± .1 SURFACES = 125°
DRAWN BY: COLE	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: WP	BELL 407
SCALE N/A	DATE 4/9/2001
SHEET 2 OF 11	

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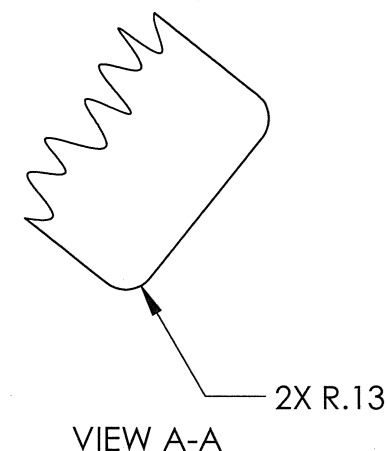
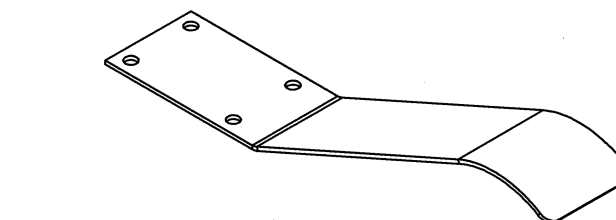
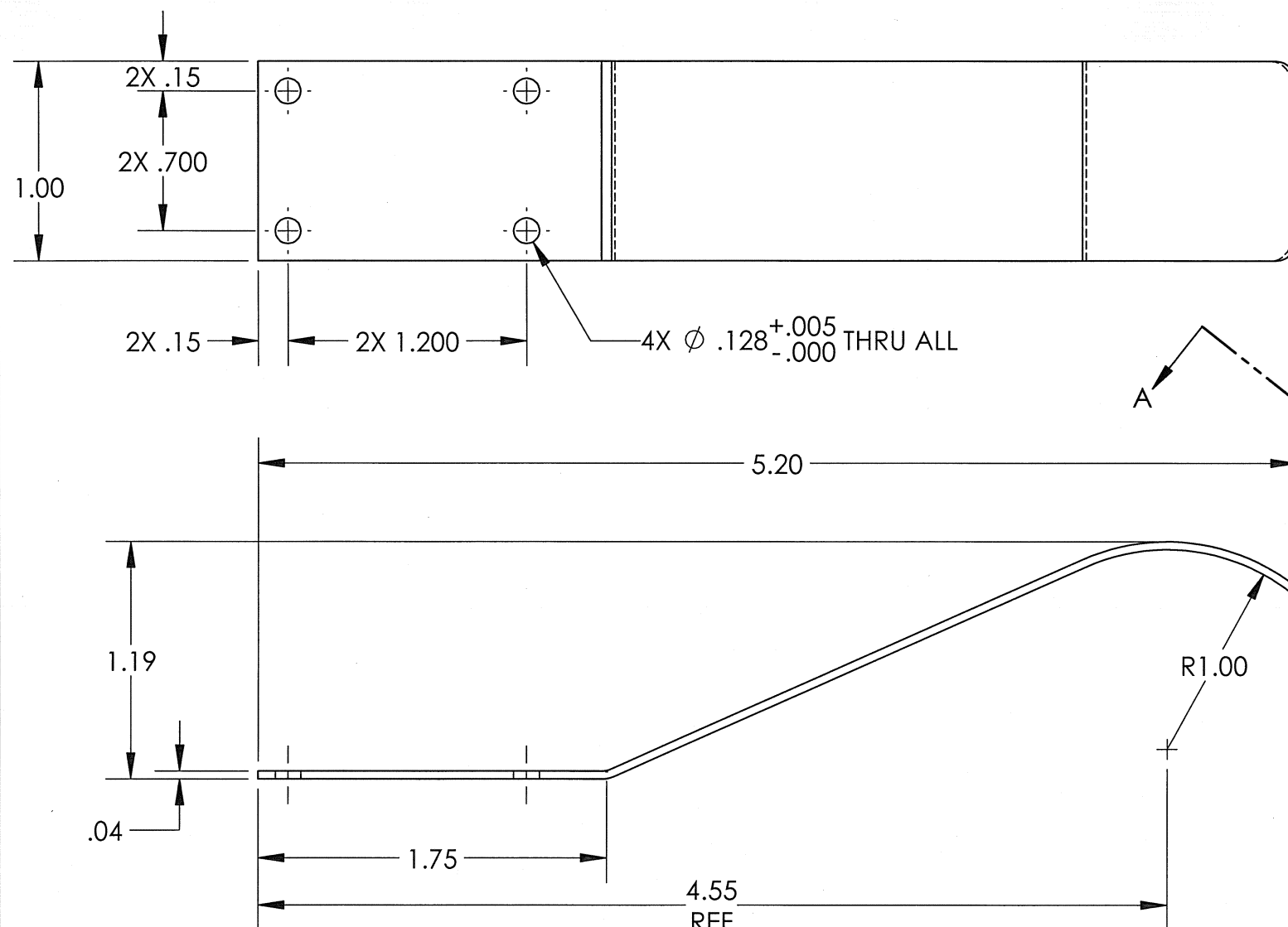
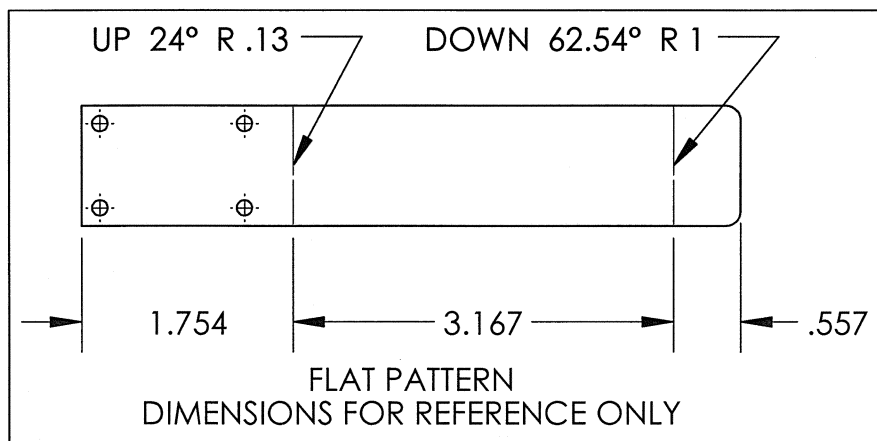
REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
7	16-0240	-3 CH'D DIMS WAS .040 IS .04, WAS 1.000 IS 1.00, WAS 1.500 IS 1.50, WAS 4X Ø.128 IS 4X Ø.128 +.005-.000. ADDED DIMS 2X .15, 2X .15.	12/1/2016	DPD	JAG



③
DOUBLER

DART AEROSPACE	
TITLE TRIM TAB BENDING GAUGE	
DWG NO. RBT400214-3	REV 1
MAT'L 301 S.S.	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH	.XX ± .01 ANGLES ± .5°
SPEC	.X ± .1 SURFACES = 125°
DRAWN BY: COLE	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: [Signature]	BELL 407
SCALE N/A	DATE 4/9/2001
SHEET 3 OF 11	

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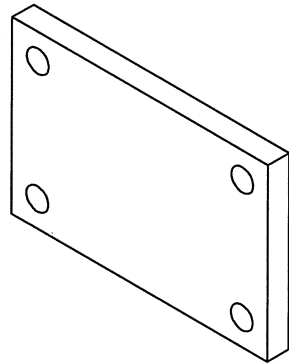
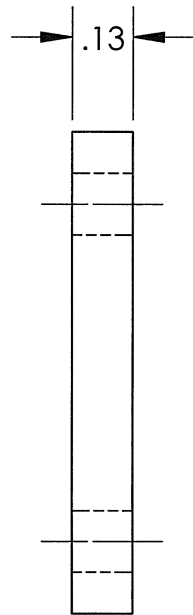
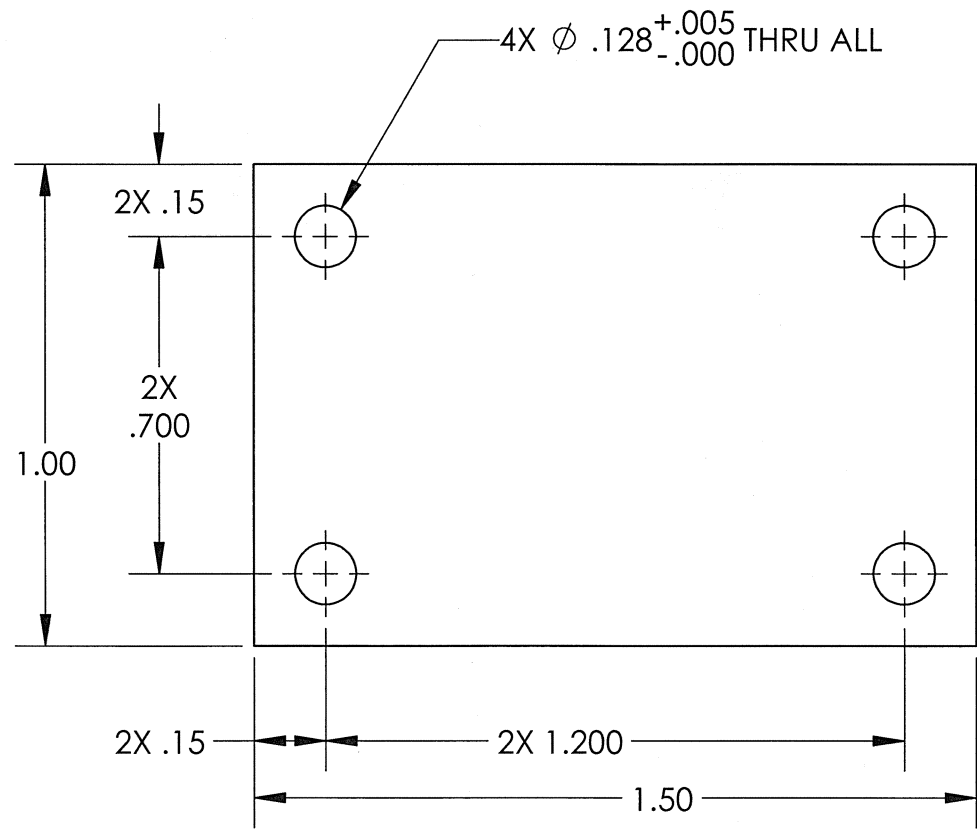
(-5)
SPRING CLIP

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2		-5 SPRING END WAS R1.125, & ADDED R.125 CORNERS.	1/28/2008	WP	DW
7	16-0240	-5 CH'D DIMS WAS 5.202 IS 5.20, WAS 1.190 IS 1.19, WAS 1.750 IS 1.75, WAS .040 IS .04, WAS 1.000 IS 1.00 WAS 4X Ø.128 IS 4X Ø.128 +.005-.000, WAS 2X R.125 IS 2X R.13, WAS (4.552) IS (4.55), WAS 1.200 IS 2X 1.200±.005, WAS .700 IS 2X .700±.005, WAS .150 IS 2X .15. DELETED DIM (.587). ADDED DIM 2X .15. CH'D TOLERANCES WAS ±.005 IS ±.010, WAS ±.01 IS ±.03.	12/1/2016	DPD	JAG

DART AEROSPACE	
TITLE TRIM TAB BENDING GAUGE	
DWG NO. RBT400214-5	REV 1
MAT'L 301 S.S.	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH	.XX ± .01 ANGLES ±1°
SPEC	.X ± .1 SURFACES = 125✓
DRAWN BY: COLE	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: <i>VP</i>	BELL 407
SCALE N/A	DATE 4/9/2001
SHEET 4 OF 11	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
7	16-0240	-7 CH'D DIMS WAS .125 IS .13, WAS 4X Ø.128 IS 4X Ø.128 +.005-.000, WAS 1.000 IS 1.00, WAS 1.500 IS 1.50, WAS .700 IS 2X .700, WAS 1.200 IS 2X 1.200. ADDED DIMS 2X .15, 2X .15.	12/1/2016	DPD	JAG
I		WAS 6061 IS 6061/7075	2/12/2019	VM	VM



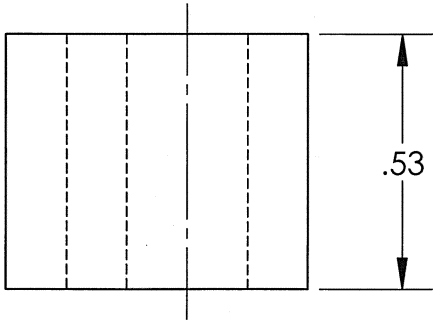
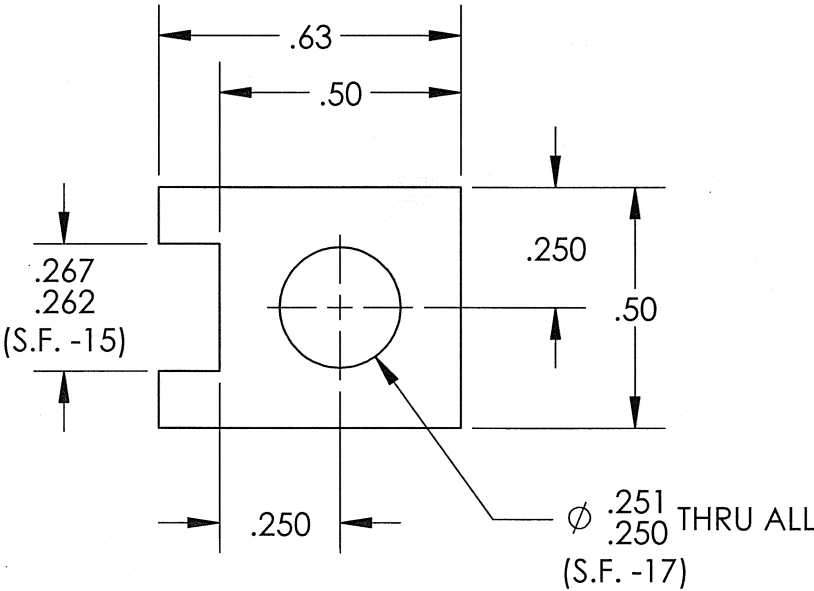
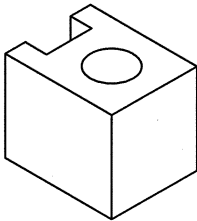
(-7)

TAB

DART AEROSPACE	
TITLE TRIM TAB BENDING GAUGE	
DWG NO. RBT400214-7	REV I
MAT'L 6061/7075	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH SEE -1	.XX ± .01 ANGLES ± .5°
SPEC	.X ± .1 SURFACES = 125
DRAWN BY: COLE	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: <i>VM</i>	BELL 407
SCALE N/A	DATE 4/9/2001
SHEET 5 OF 11	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
5		-9 CH'D DIM WAS .250 IS .250 +.005/-.000.	2/26/2013	BIM	SE
6		-9 CH'D DIM WAS .500 IS .530.	3/22/2013	BIM	GE
7	16-0240	-9 CH'D DIMS WAS .500 IS .50, WAS .530 IS .53, WAS .250 +.005-.000 S.F. -13 IS .262-.267 (S.F. -15), WAS .625 IS .63, WAS .500 IS .50, WAS Ø.250 IS Ø.250-.251 THRU ALL (S.F. -17).	12/1/2016	DPD	JAG
1		WAS 6061 IS 6061/7075	2/12/2019	VM	VM

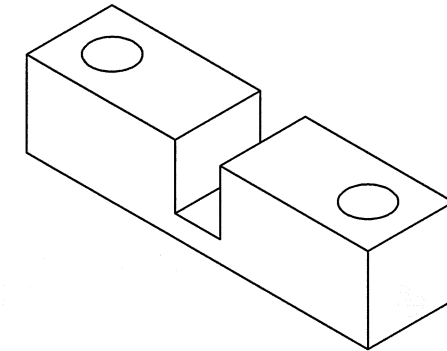
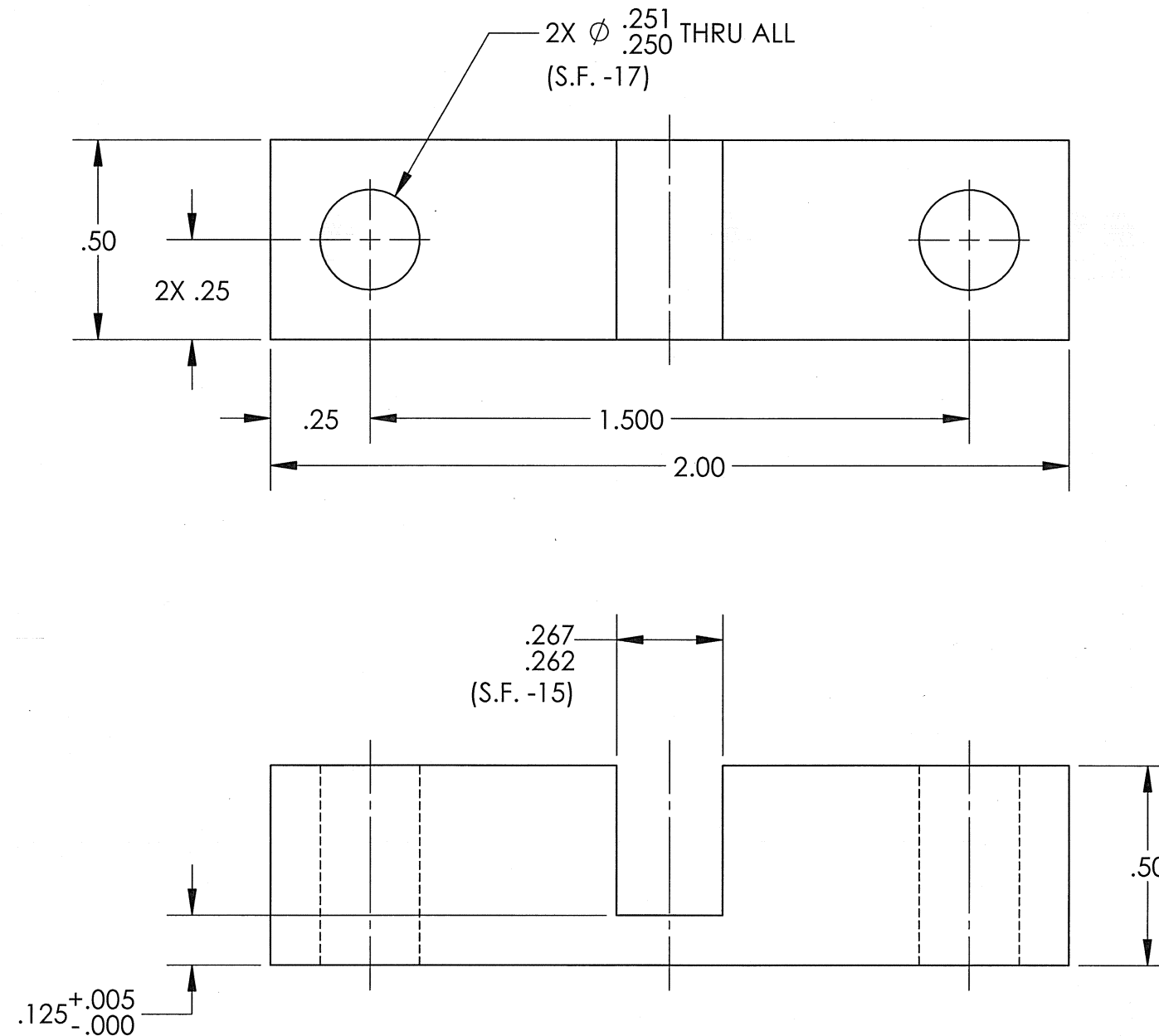


⑨
ADAPTER

DART AEROSPACE	
TITLE TRIM TAB BENDING GAUGE	
DWG NO. RBT400214-9	REV 1
MAT'L 6061/7075	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH SEE -1	.XX ± .01 ANGLES ±.5°
SPEC	.X ± .1 SURFACES = 125° ✓
DRAWN BY: COLE	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: VM	BELL 407
SCALE N/A	DATE 4/9/2001
SHEET 6 OF 11	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2		-11 GROVE DEPTH WAS .188.	1/28/2008	WP	DW
5		-11 CH'D DIM WAS .250 IS .250 +.005/-.000.	2/26/2013	BIM	SE
7	16-0240	-11 CH'D DIMS WAS .500 IS .50, WAS .500 IS .50, WAS 2.000 IS 2.00, WAS .250 +.005-.000 S.F. -13 IS .262-.267 (S.F. -15), WAS 2X Ø.250 IS 2X Ø.250-.251 (S.F. -17). ADDED DIMS .25, 2X .25.	12/1/2016	DPD	JAG
1		WAS 6061 IS 6061/7075	2/12/2019	VM	VM

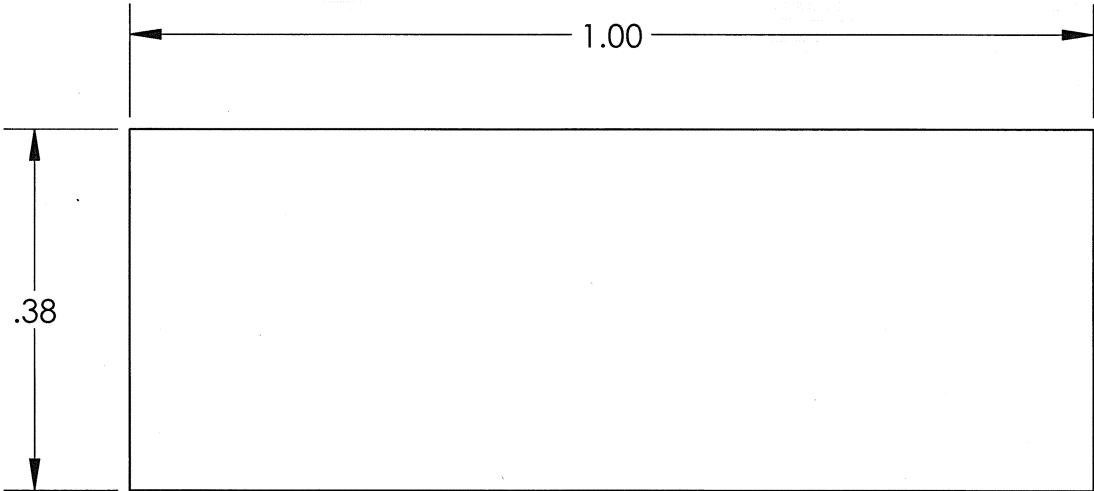
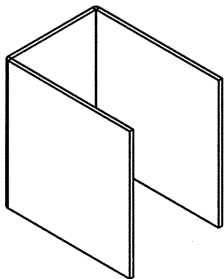


(-11)
ADAPTER

DART AEROSPACE	
TITLE TRIM TAB BENDING GAUGE	
DWG NO. RBT400214-11	REV 1
MAT'L 6061/7075	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH SEE -1	.XX ± .01 ANGLES ± .5°
SPEC	.X ± .1 SURFACES = 125°
DRAWN BY: COLE	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: VM	BELL 407
SCALE N/A	DATE 4/9/2001
SHEET 7 OF 11	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
7	16-0240	-13 ADDED DRAWING.	12/1/2016	DPD	JAG
1		WAS TEFLON TAPE PORT PLASTICS#6093-10 IS McMaster#76475A92	2/13/2019	VM	VM



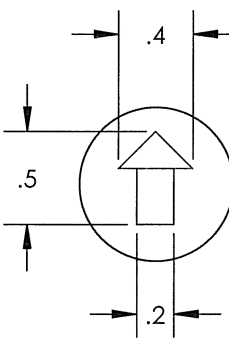
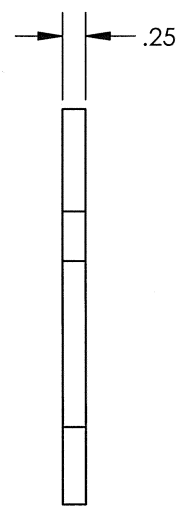
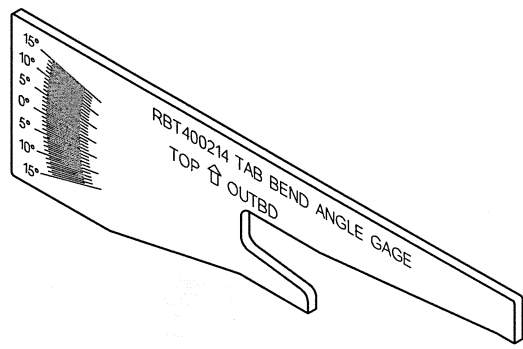
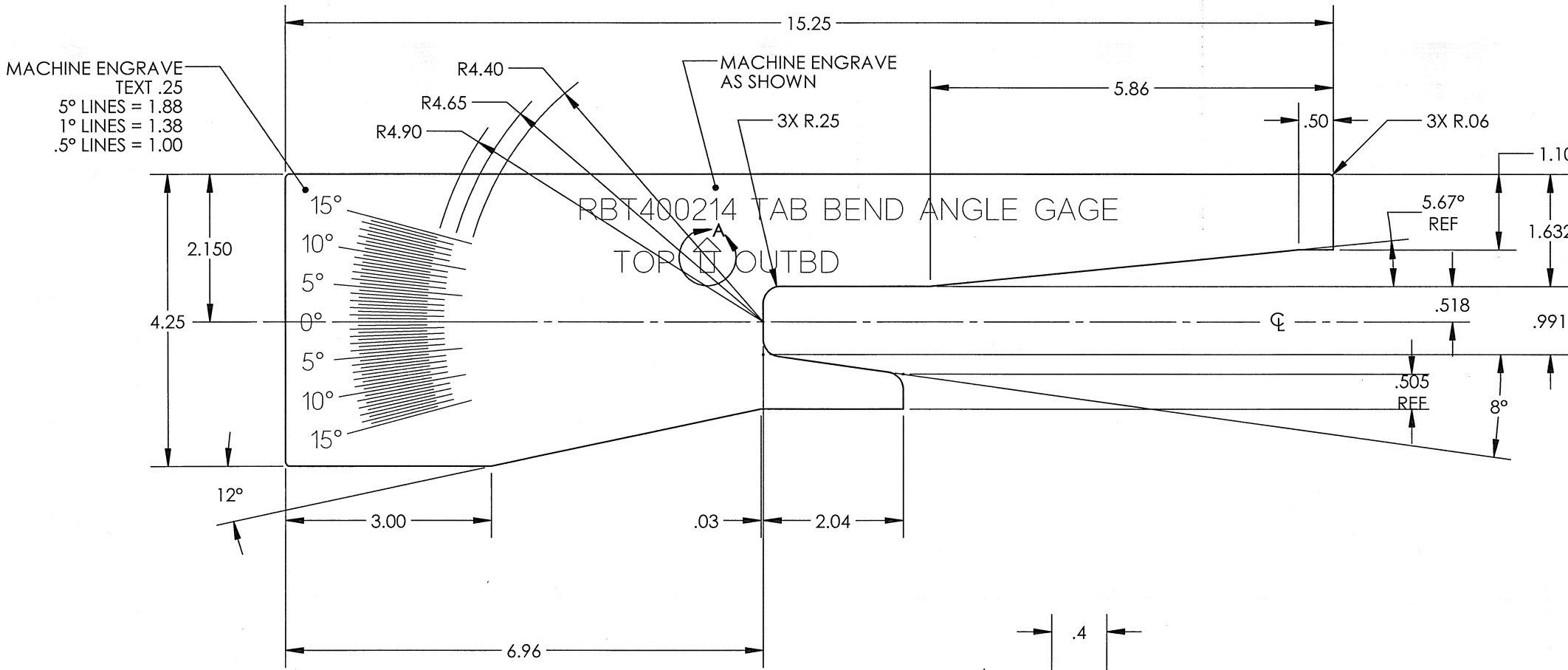
-13

TAPE STOP

TITLE TRIM TAB BENDING GAUGE			
DWG NO. RBT400214-13			REV 1
MAT'L McMaster#76475A92		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT TREAT		.XXX ± .005 FRACTIONS ± 1/8	
FINISH		.XX ± .01 ANGLES ±1°	
SPEC		.X ± .1 SURFACES = 125°	
DRAWN BY: COLE		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
CHECKED: CLOUGH		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
OPPS APPR: ANDERSON		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
QA APPR: LINDSAY		USED ON MODEL	
APPROVED: VM		BELL 407	
SCALE	N/A	DATE	4/9/2001
		SHEET 8 OF 11	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
3		REPLACED ANGLE GUAGE WITH A PLACARD, CREATED A POCKET FOR PLACARD IN FRAME PER S.E.	4/27/2011	RJC	RW
4		DELETED POCKET FOR -21, ADDED MACHINE ENGRAVE GAUGE LINES & LETTERING.	6/28/2012	RJC	SE
7	16-0240	-15 CH'D DIMS WAS 3X R.062 IS 3X R.06, WAS 4.250 IS 4.25, WAS 3.000 IS 3.00, WAS 6.960 IS 6.96, WAS R4.400 IS R4.40, WAS R4.650 IS R4.65, WAS R4.900 IS R4.90, WAS .032 IS .03, WAS 2.040 IS 2.04, WAS 5.857 IS 5.86, WAS .500 IS .50, WAS 1.100 IS 1.10, WAS 1.5250 IS 1.525, WAS .250 IS .25, WAS R.250 IS R.25, WAS 1.875 IS 1.88, WAS 1.375 IS 1.38, WAS 1.000 IS 1.00, WAS .032 IS .03, DELETED DIM 1.021. ADDED DIM .991. ADDED ENGRAVE S/N, "MADE IN USA" NOTE.	12/1/2016	DPD	JAG
1		WAS 6061 IS 6061/7075, ENGRAVE "MADE IN USA" AND S/N REMOVED	2/13/2019	VM	VM



DETAIL A
SCALE 1:1

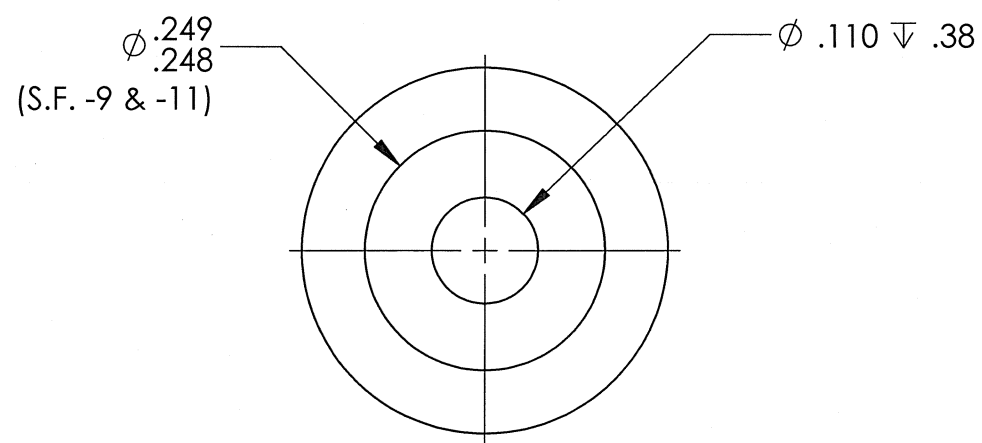
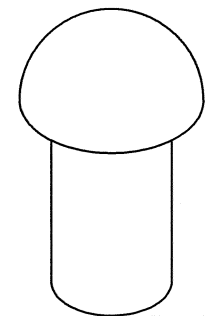
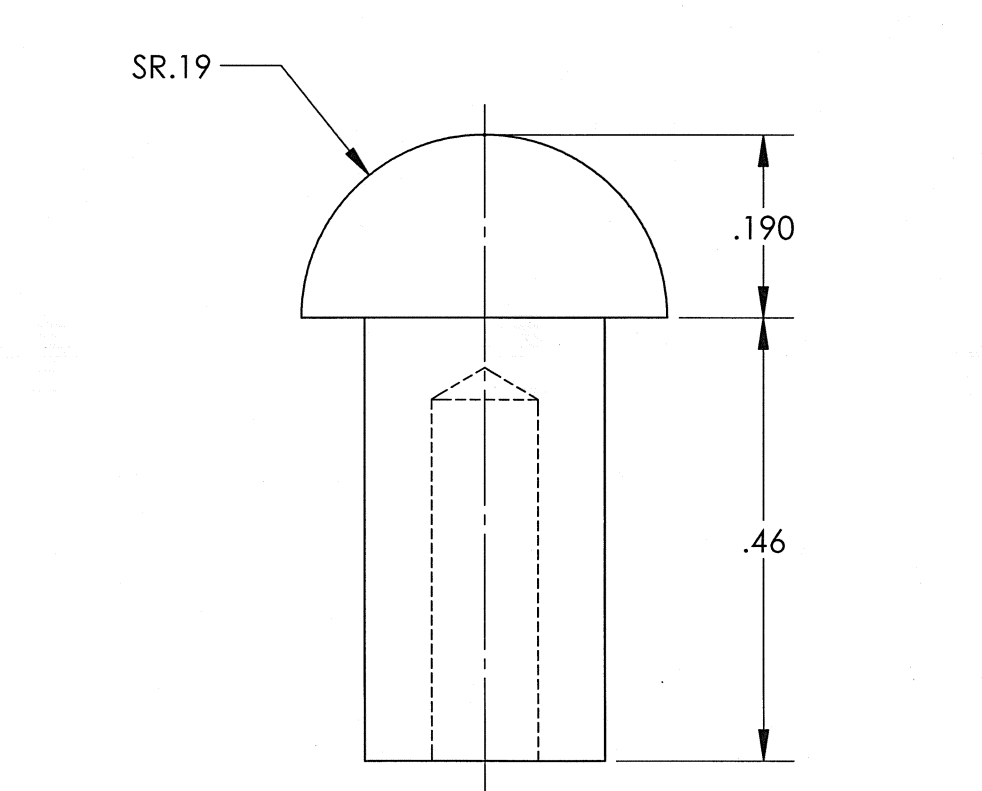
(-15)

FRAME

DART AEROSPACE	
TITLE TRIM TAB BENDING GAUGE	
DWG NO. RBT400214-15	REV 1
MAT'L 6061/7075	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT	.XXX ± .005 FRACTIONS ± 1/8
TREAT	.XX ± .01 ANGLES ± 5°
FINISH SEE -1	.X ± .1 SURFACES = 125
SPEC	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY: COLE	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
CHECKED: CLOUGH	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
OPPS APPR: ANDERSON	USED ON MODEL
QA APPR: LINDSAY	BELL 407
APPROVED: VM	DATE 4/9/2001
SCALE N/A	SHEET 9 OF 11

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
7	16-0240	-17 CH'D MAT'L WAS BLACK NYLON OR DELRIN IS BLACK NYLON/DELIN/ACETAL. CH'D DIMS WAS .460 IS .46, WAS Ø.250 IS Ø.248-.249 (S.F. -9 & -11), WAS Ø.110 ▽.375 IS Ø.110 ▽.38, WAS R.190 IS SR.19. ADDED DIM .190.	12/1/2016	DPD	JAG

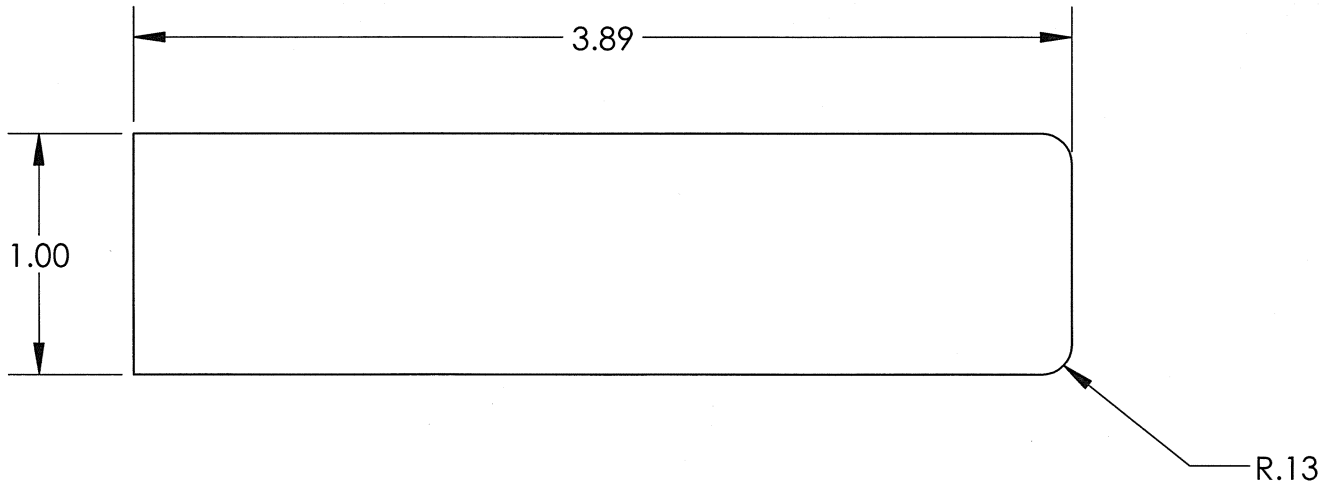
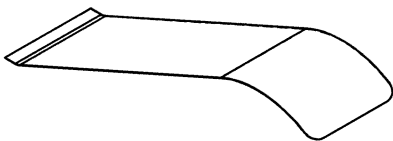


(-17)
BEARING

TITLE TRIM TAB BENDING GAUGE			
DWG NO. RBT400214-17			REV 1
MAT'L BLACK NYLON/DELIN/ACETAL		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT TREAT		.XXX ± .005 FRACTIONS ± 1/8	
FINISH		.XX ± .01 ANGLES ±.5°	
SPEC		.X ± .1 SURFACES = 125	
DRAWN BY: COLE		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
CHECKED: CLOUGH		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
OPPS APPR: ANDERSON		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
QA APPR: LINDSAY		USED ON MODEL	
APPROVED:		BELL 407	
SCALE	N/A	DATE	4/9/2001
		SHEET 10 OF 11	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
7	16-0240	-19 ADDED DRAWING.	12/1/2016	DPD	JAG
1		WAS TEFLON TAPE PORT PLASTICS#6093-10 IS McMaster#76475A92	2/13/2019	VM	VM



(-19)
TAPE FOR SPRING CLIP

TITLE TRIM TAB BENDING GAUGE	
DWG NO. RBT400214-19	REV 1
MAT'L McMaster#76475A92	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH	.XX ± .01 ANGLES ±1°
SPEC	.X ± .1 SURFACES = 125° ✓
DRAWN BY: COLE	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: VM	BELL 407
SCALE N/A	DATE 4/9/2001
SHEET 11 OF 11	